

In accordance with the telephone interview with the Examiner, it is believed that this Supplemental Amendment places the present application in condition for allowance.

 $All \, charges \, associated \, with \, this \, Amendment \, may \, be \, charged \, Deposit \, Account \, No. \, 01\text{-}0035.$ 

All correspondence should continue to be directed to the below address.

Respectfully submitted,

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### APPENDIX TO AMENDMENT OF SEPTEMBER 26, 2002

#### **CLAIM CHANGES**

Amend claims 3-16 as follows:

- -3. (Twice amended) Apparatus for producing packs (20) with an outer wrapper (13) made of film provided by [, in particular hinge-lid boxes for cigarettes] a film blank which is folded around the pack (10) and has [having folding] tabs which are connected to one another by thermal sealing in the region of a sealing station (25), characterized by the following features:
  - a) the packs (10) are transportable [can be transported] cyclically along a straight conveying path in a plurality of [, in particular two,] pack rows (22, 23) arranged one above the other,
  - b) [in] a first region of the conveying path (28, 29) comprises [is configured as] a sealing station (25) with sealing jaws (30, 31) arranged at either side of the conveying path (28, 29) for [the purpose of] sealing [the] laterally directed folding tabs, and
  - the sealing station (25) is followed in the region of the conveying path (28, 29) by a shrinking station (26) for [the purpose of] shrinking the outer wrapper (13) through the application of heat, wherein the shrinking station (26) comprises [has movable thermal elements, in particular] heating plates (32, 33) which are movable [can be moved] against at least one side of the packs (10) for transmitting heat to the packs (10).
- 4. (Twice amended) Apparatus according to Claim 3, characterized in that the heating plates (32, 33) are movable [can be moved] against an upwardly directed front side of the packs (10).





- 5. (Amended) Apparatus according to claim 4, characterized by the following features:
- a) during transport along a [the] horizontal conveying path (28,29), the packs (10) of a [the] top pack row (22) are [can be] conveyed in the upward direction such that the packs (10) of the top pack row (22) are [can be] conveyed over a bottom [heating element -] heating plate (33) [-] assigned to the packs (10) of a [the] bottom pack row (23),
- b) the bottom heating plate (33) has an obliquely directed run-on surface (40) for the packs (10) of the top pack row (22),
- c) the run-on surface (40) extends across the full [(] transverse [)] extent of the packs (10), and
- d) the run-on surface (40) has an oblique edge (47) as a boundary.
- 6. (Amended) Apparatus according to Claim 5[3], characterized in that a pack (10) of the top pack row (22) in a position before it runs onto the bottom heating plate (33) in each case is [can be] displaced in a [the] transverse direction onto a laterally arranged ramp (43), and in that, in a further conveying cycle, the pack (10) resting with one side on the ramp (43) is [can be] pushed onto the bottom heating plate (33) [, preferably] with a simultaneous sideways-directed return movement into a [the] starting position.
- 7. (Amended) Apparatus according to Claim 5 [3], characterized in that the [two] heating plates (32,33) are [can be] moved up and down together such that, during [the] advancement of the packs (10), the heating plates (32,33) are [can be] raised from the packs (10) a [of the] top pack row (22) and of the bottom pack row (23).





- 8. (Amended) Apparatus according to Claim 7, characterized in that the heating plates (32, 33) are connected to one another by pressure-exerting elements comprising [, in particular by] lowering springs (51) and lifting springs (52) for the bottom heating plate (33), the lowering springs (51) and lifting springs (52) [preferably] being positioned such that, during an upward movement of a [the] top heating plate (32), the bottom heating plate (33) is raised by the lifting springs (52).
- 9. (Amended) Apparatus according to Claim 7, characterized in that a [the] top heating plate (32) is [can be moved, in particular] lowered[,] by a transversely movable actuating mechanism with [,] transversely movable actuating levers (53, 54) [preferably] having wedge surfaces (56) which, via supporting rollers (57) connected to the top heating plate (32), [move, preferably] raise [,] the top heating plate (32) counter to the loading of pressing-down elements comprising [, in particular] compression springs (49).
- 10. (Amended) Apparatus according to Claim 3, characterized in that the [thermal elements or] heating plates (32, 33) have heating elements (71) which have heat-transmitting elements including [, in particular] very thin metal plates (72) which react immediately to changes in temperature, the packs (10) coming into abutment against the same or [being capable of] being moved past the same at a small distance therefrom.
- 11. (Amended) Apparatus according to Claim 10, characterized in that the heating elements (71) have [has] sheet-like heating members comprising [elements, in particular] electrical [(resistance-)] heating wires (73) which are arranged in loops or in meandering form and, on a [the] side [which is]





directed away from the packs (10), are connected to the metal plates (72) [or the like] via a heat-conducting intermediate layer including [, in particular] a mat (74) made of silicone.

- 12. (Amended) Apparatus according to Claim 10, characterized in that the heating elements (71) are [is] of multilayered construction, with heating wires (73), on the one hand, and a temperature sensor (76), on the other hand, being positioned between a plurality of mats (74, 75, 77), and the [layers, namely] metal plates (72) and mats (74, 75, 77) are [, being] connected to one another to form a unit by adhesive bonding or vulcanization.
- 13. (Amended) Apparatus according to Claim 12, characterized in that a [the] unit-design heating element (71) is positioned within a recess (70) of each [the] heating plate (32, 33) by way of a moldable embedding compound (79) [, in particular] made of silicone.
  - 14. (Twice amended) Apparatus according to Claim 4, characterized by the following features:
  - [d)] during transport along a [the] horizontal conveying path (28, 29), the packs (10) of a [the] top pack row (22) are [can be] conveyed in the upward direction such that [such] the packs (10) of the top pack row (22) are [can be] conveyed over a bottom [heating element -] heating plate (33) [-] assigned to the packs (10) of a [the] bottom pack row (23),
  - b) [e)] the bottom heating plate (33) has an obliquely directed run-on surface (40) for the packs (10) of the top pack row (22),
  - c) the run-on surface (40) extends across the full [(] transverse [)] extent of the packs (10), and
  - d) the run-on surface (40) has an oblique edge (47) as a boundary.



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- 15. (Amended) Apparatus according to Claim 11, characterized in that the heating elements (71) are [is] of multilayered construction, with heating wires (73), on the one hand, and a temperature sensor (76), on the other hand, being positioned between a plurality of mats (74, 75, 77), and the [layers, namely] metal plates (72) and mats (74, 75, 77) are [, being] connected to one another to form a unit by adhesive bonding or vulcanization.
- 16. (Amended) Apparatus according to Claim 15, characterized in that a [the] unit-design heating element (71) is positioned within a recess (70) of each [the] heating plate (32, 33) by way of a moldable embedding compound (79) [, in particular] made of silicone.

